

## GORELOCKER COMBI-T

High production Gorelocker produce standing lockseam elbows and reducers. The high flexibility is achieved by means of 2 separate workstations: a flanging station and seam closing station. Thus the machine is always ready for operation without time-consuming conversion. The standing seam reduces welding to just one longitudinal seam and improves rigidity.



### Technical Data

<b>Diameter Range</b>	125 - 1250 mm (5" - 50")
<b>Material Thickness</b>	0.4 - 1.5 mm (0.016" - 0.059") galvanized steel 0.4 - 1.0 mm (0.016" - 0.039") stainless steel 0.4 - 1.5 mm (0.016" - 0.059") aluminium
<b>Flanging Speed</b>	Max. 120 m/min. (394 fpm)
<b>Production Time</b>	90 sec. (bend ø 200 mm, 90° / 4 segments)
<b>Electrical Connection</b>	3 x 400 V / 50 Hz / 4 kVA (other connections on request)

### Unique Features

- » Dual working station
- » Maximum flexibility with no equipment change
- » Constant quality / High production speed
- » High capacity with material thickness up to 1.5 mm
- » Virtually no maintenance, no lubrication necessary
- » High quality parts and all rotating tools are made of hardened steel
- » High quality seams

